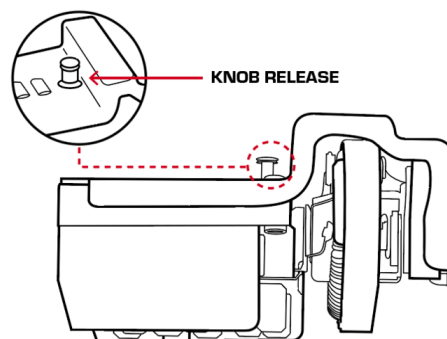


Replacement 6 Gauge Cluster Dashboard Panel for 1973-1979 Ford F-100 F-150



1. Pull the wiper switch knob off to remove it.
2. Next, reach under the dashboard and locate the knob release button on top of the headlight switch: depress the release button while simultaneously pulling the knob to remove it.
3. Remove the radio knobs and any retaining nuts holding the factory radio to the trim. For an aftermarket radio, follow the specific removal instructions for that unit.
4. Remove the 5 Phillips head screws securing the factory gauge cluster surround to the dashboard.
5. Carefully remove the gauge cluster surround.
6. Disconnect the speedometer cable and any other connections at the back of the gauge cluster and remove the gauge cluster from the vehicle.
7. Use a flathead screwdriver or panel pop tool to release the A/C vent mounting tabs from the original gauge cluster surround. Install the A/C vent into the new gauge surround.
Note: If the vehicle doesn't have A/C, use the included vent block-off plate.
8. Splice the included turn signal socket wires into the factory turn signal harness using a splice connector.
9. Using the 3 supplied silver Phillips head screws, install the appropriate radio panel into the new gauge cluster surround. Choose between a blank block-off plate (for no radio), a single-DIN plate (for an aftermarket radio), or the factory-style plate (for a factory or replacement radio).
Note: You may need to clear some space in the metal dash to ensure the radio mounting plate screw can clear and allow the trim to sit flush.
10. Mount each gauge into the new cluster using brackets, washers, and nuts. Be careful not to overtighten the nuts, as this can damage the gauges.
11. Insert the wiring harnesses into the designated connectors for each gauge. Push the new turn signal sockets into their corresponding locations on the back of the new gauge cluster surround.
12. Feed the opposite ends of the wiring harness down through the dash and insert the new cluster into the dash. Secure it with the 5 supplied black Phillips head screws.
13. Reinstall the radio.
14. Reinstall the headlight switch knob and the wiper switch knob.

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