

## Allison 1000 Test Port Adapter



1. **Optional:** Raise the vehicle using a jack and support it using jack stands.
2. Locate and remove the factory plug from the bell housing located next to the spin-on transmission filter using a 15mm wrench.
  - Have a drain pan ready to catch any fluid loss.
3. Wrap Teflon tape around the threads of the temp sensor and thread into the Test Port Adapter. Tighten to no more than 12 ft/lb. Thread the adapter and sensor into the test port and tighten to 10 ft/lb.
4. Connect the **white wire** from the sensor to the signal wire of the gauge.
5. Connect the **black wire** from the sensor to any reliable (unpainted) ground connection.
6. Lower the vehicle if it was raised.
7. Top off the transmission fluid to factory specifications and check for leaks.
  - Refer to the vehicle's repair manual as fluid check procedures may vary.

All GlowShift Products are subject to the GlowShift Limited Warranty. Please visit <https://www.glowshiftdirect.com/warranty-policies> to review complete Warranty, Terms, and Conditions.