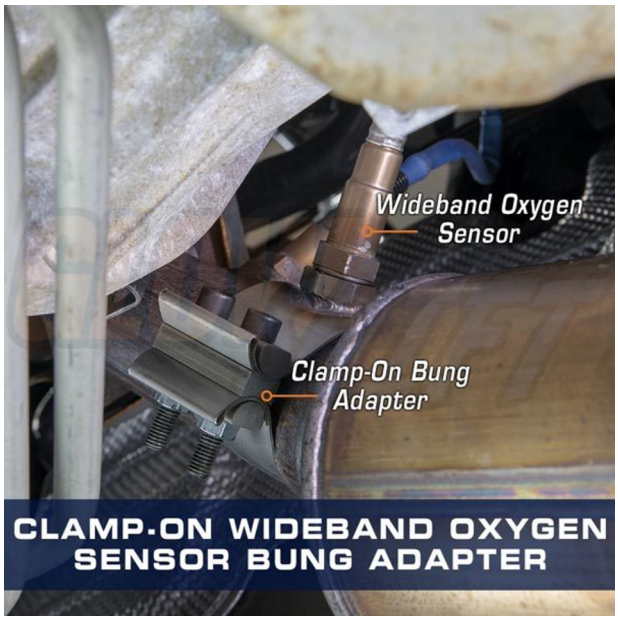
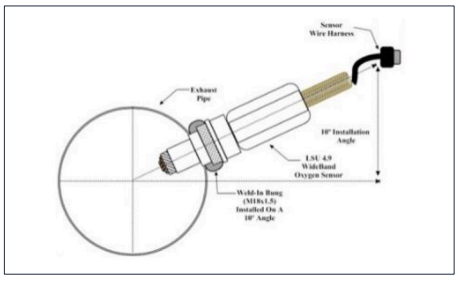
CLAMP-ON WIDEBAND OXYGEN SENSOR BUNG ADAPTER



1. Before performing this installation, ensure your exhaust system is cool. Thread your oxygen sensor into and then back out of the sensor fitting on the clamp band by hand, ensuring there is little resistance between the sensor and the clamp.
2. Locate a straight section of the exhaust system that is free of bends to install this clamp-on oxygen sensor bung.
   - The oxygen sensor must be installed at least 18" from the exhaust port (non-turbocharged vehicles) or turbocharger exhaust housing (turbocharged vehicles), but before the catalytic converter and auxiliary air pumps.
3. Mark the installation position of the oxygen sensor with a punch. Drill a 13/16" hole and thoroughly clean the area around the exhaust pipe where this sensor bung will be installed, removing any dirt, shavings and burrs created by the drill.
   - The installation angle of this oxygen sensor should be at least 10° from horizontal with the electrical connections facing upward to prevent the collection of liquids between the sensor housing and sensor element during the cold start phase.



4. Remove the backing from the gasket and affix the gasket to the pipe, making sure to line up the holes.
   - If there is some cracking on the gasket from bending it around the pipe, compression from the clamp will reseal the gasket.
5. Remove the bolts, open and attach the clamp-on oxygen sensor bung to the exhaust pipe, ensuring the hole for the oxygen sensor is aligned with the hole you have drilled.
6. Tighten the hex bolts on the clamp using a 6mm Allen key and a 13mm wrench.
   - If you are installing the clamp onto the larger diameter exhaust, be sure to use the included center spacer. If this clamp is being installed on the smaller diameter exhaust, the spacer will not be used.
7. Install your oxygen sensor into the clamp, taking care not to damage the tip of the sensor. Secure sensor wiring using zip ties.

ONE YEAR NON-TRANSFERRABLE LIMITED WARRANTY & DISCLAIMER

GlowShift Gauges, LLC ("GlowShift") warrants to the original retail consumer purchaser, and not any other purchaser or subsequent owner, that this Product will be free from defects in material or workmanship for a period of **one (1) year** from the purchase date.

For a period of **one (1) year** from the date of purchase, at no charge to the Purchaser, GlowShift will repair or replace this Product if it is determined by GlowShift to be defective. After the warranty period, the Purchaser must pay all charges for parts and labor.

Coverage under this warranty is only valid within the United States, including its territories, as well as in certain other countries. Purchasers should check our website, **www.GlowShift.com**, to determine the warranty coverage in the countries in which they are located.

GlowShift does **not warrant the installation** of the Product, which is the sole responsibility of the Purchaser. Installation should be done by licensed professionals. Improper installation may cause damage to the Product and any vehicle in which it is installed, and may cause burns and electrical injury to individuals. GlowShift's warranty does not cover any expenses incurred in removing Products that are defective or reinstalling replacement Products in their place.

During the warranty period, to have the Product repaired or replaced, the Purchaser must return the Product, freight prepaid by the Purchaser, to GlowShift (but for customers in the contiguous United States, GlowShift will pay the shipping charges if any Product fails during the first sixty (60) days after purchase). The Product must be returned in its original carton or in a similar package affording an equal degree of protection. GlowShift will return the repaired or replaced Product, freight prepaid, to the Purchaser. GlowShift does not provide Purchasers with temporary replacement units during the warranty period or at any other time.

This limited warranty is non-transferrable and will automatically terminate if the original retail consumer purchaser resells the Product or transfers the vehicle in which the Product is installed. An "original retail consumer purchaser" is a person who originally purchases the Product, or a gift recipient of a new Product that is in its original packaging and unopened.

This limited warranty is subject to all of the following terms and conditions:

TERMS & CONDITIONS

1. **NOTIFICATION OF CLAIMS; WARRANTY SERVICE:** If Purchaser believes that a Product is defective in material or workmanship, written notice with an explanation of the claim shall be given promptly by Purchaser to GlowShift. All warranty claims must be made within the warranty period, and any Products returned to GlowShift must be shipped in accordance with GlowShift's procedures (including use of RMA numbers supplied by GlowShift after notification). The repair or replacement of any Product or part thereof shall not extend the original warranty period. The specific warranty on the repaired part only (not including gauge sensors) shall be in effect for a period of ninety (90) days following the repair or replacement of that part, or the remaining period of the Product warranty, whichever is greater. GlowShift does not provide a warranty on replacement gauge sensors.

2. **EXCLUSIVE REMEDY; ACCEPTANCE:** Purchaser's exclusive remedy and GlowShift's sole obligation is to supply (or pay for) all labor necessary to repair any Product found to be defective within the repair or replacement fails to remedy the defect. Purchaser's failure to make a claim as provided in paragraph 1 above or continued use of the Product shall constitute an unqualified acceptance of such Product and a waiver by Purchaser of all claims thereto.

3. **EXCEPTIONS TO LIMITED WARRANTY:** GlowShift shall have no obligation to Purchaser with respect to any Product that is subjected to any of the following: abuse, improper use, negligence, accident, modification, failure to follow the operating procedures outlined in the user's manual, failure to follow the maintenance procedures in the service manual for the Product, attempted repair by non-qualified personnel, operation of the Product outside of the published environmental and electrical parameters, or if the Product's original identification (trademark, serial number) markings have been defaced, altered, or removed. GlowShift excludes from warranty coverage Products sold AS IS and/or WITH ALL FAULTS. GlowShift also excludes from warranty coverage any consumable items such as fuses and batteries.

All software and accompanying documentation furnished with, or as part of the Product is furnished "AS IS" (i.e., without any warranty of any kind), except where expressly provided otherwise in any documentation or license agreement furnished with the Product.

4. **PROOF OF PURCHASE; REGISTRATION:** The Purchaser's dated bill of sale must be retained as evidence of the date of purchase and to establish warranty eligibility. Registration of any Product or of this limited warranty is voluntary, and failure to register will not diminish any rights available under this warranty.

DISCLAIMER OF WARRANTY

EXCEPT FOR THE FOREGOING WARRANTIES, GLOWSHIFT HEREBY DISCLAIMS AND EXCLUDES ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO ANY IMPLIED WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR ANY WARRANTY WITH REGARD TO ANY CLAIM OF INFRINGEMENT THAT MAY BE PROVIDED IN SECTION 2312(3) OF THE UNIFORM COMMERCIAL CODE OR IN ANY OTHER STATE STATUTE.

LIMITATION OF LIABILITY

THE LIABILITY OF GLOWSHIFT, IF ANY, AND PURCHASER'S SOLE AND EXCLUSIVE REMEDY FOR DAMAGES FOR ANY CLAIM OF ANY KIND WHATSOEVER, REGARDLESS OF THE LEGAL THEORY AND WHETHER ARISING IN TORT OR CONTRACT, SHALL NOT BE GREATER THAN THE ACTUAL PURCHASE PRICE OF THE PRODUCT FOR WHICH SUCH CLAIM IS MADE. IN NO EVENT SHALL GLOWSHIFT BE LIABLE TO PURCHASER FOR ANY SPECIAL, INDIRECT, INCIDENTAL, OR CONSEQUENTIAL DAMAGES OF ANY KIND INCLUDING, BUT NOT LIMITED TO, COMPENSATION, REIMBURSEMENT OR DAMAGES ON ACCOUNT OF THE LOSS OF PRESENT OR PROSPECTIVE PROFITS OR FOR ANY OTHER REASON WHATSOEVER.

GOVERNING LAW: This non-transferrable limited warranty shall be governed by the law of the State of New Jersey, U.S.A., and the United States of America, excluding their conflicts of laws principles. The courts of Camden County, New Jersey, shall have the exclusive jurisdiction over any legal action with respect to this warranty.

This limited warranty gives specific legal rights. You may also have other rights that may vary from state to state or from country to country. Some states or countries do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations and exclusions may not apply to you. You are advised to consult applicable state or country laws for a full determination of rights.